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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/648,111	08/25/2000	Kwang-Jo Hwang	3430-0131P	5562
75	590 05/07/2002			
Birch Stewart Kolasch & Birch LLP			FXAMINER	
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			ART UNIT	PAPER NUMBER
		2815		
			DATE MAILED: 05/07/2002	

Please find below and/or attached an Office communication concerning this application or proceeding.

Office Action Summary		Application No.	plicant(s)			
		09/648,111	HWANG, KWANG-JO			
		Examiner	Art Unit			
		Paul E Brock II	2815			
Period f	The MAILING DATE of this communication app or Reply	pears on the cover sheet with the c	rrespondence address			
A SH THE	HORTENED STATUTORY PERIOD FOR REPLY MAILING DATE OF THIS COMMUNICATION.	_ ,				
afte - If th - If No - Fail - Any earn	ensions of time may be available under the provisions of 37 CFR 1.1: r SIX (6) MONTHS from the mailing date of this communication. e period for reply specified above is less than thirty (30) days, a reply O period for reply is specified above, the maximum statutory period v ure to reply within the set or extended period for reply will, by statute reply received by the Office later than three months after the mailing led patent term adjustment. See 37 CFR 1.704(b).	y within the statutory minimum of thirty (30) days vill apply and will expire SIX (6) MONTHS from , cause the application to become ABANDONE	will be considered timely. the mailing date of this communication. 0 (35 U.S.C. § 133).			
Status	December to communication(a) filed as 40.6	4				
1)⊠			·			
2a)□	, 	is action is non-final.				
3) [] Disposit	Since this application is in condition for allowationsed in accordance with the practice under tion of Claims					
· _	Claim(s) <u>1-11 and 13-30</u> is/are pending in the	application.				
,_	4a) Of the above claim(s) is/are withdraw	• •				
5)	Claim(s) is/are allowed.					
·	☑ Claim(s) <u>1-11 and 13-30</u> is/are rejected.					
7)						
	Claim(s) are subject to restriction and/orition Papers	r election requirement.	·			
	The specification is objected to by the Examine	r.				
10)⊠ The drawing(s) filed on <u>25 August 2000</u> is/are: a)⊠ accepted or b)⊡ objected to by the Examiner.						
,	Applicant may not request that any objection to the	•				
11)	The proposed drawing correction filed on		• •			
If approved, corrected drawings are required in reply to this Office action.						
12) The oath or declaration is objected to by the Examiner.						
Priority (under 35 U.S.C. §§ 119 and 120					
13) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).						
a)	⊠ All b) Some * c) None of:					
	1. Certified copies of the priority documents	s have been received.				
	2. Certified copies of the priority documents have been received in Application No					
	3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).					
* See the attached detailed Office action for a list of the certified copies not received.						
14) Acknowledgment is made of a claim for domestic priority under 35 U.S.C. § 119(e) (to a provisional application).						
	 The translation of the foreign language pro Acknowledgment is made of a claim for domesti 					
Attachmen	_					
2) 🔲 Notic	ce of References Cited (PTO-892) ce of Draftsperson's Patent Drawing Review (PTO-948) mation Disclosure Statement(s) (PTO-1449) Paper No(s)	5) Notice of Informal P	(PTO-413) Paper No(s) atent Application (PTO-152)			

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DETAILED ACTION

Claim Rejections - 35 USC § 112

- 1. The following is a quotation of the second paragraph of 35 U.S.C. 112:
 - The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.
- 2. Claims 13, 14, 17 18 and 19 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.
- 3. Claim 13 recites the limitation "the first plasma" in the first line of the claim. There is insufficient antecedent basis for this limitation in the claim. For purposes of this office action "the first plasma" will be treated as --the first gas--.
- 4. Claims 17, 18 and 19 recite the limitation "the second plasma" in the first line of the claim. There is insufficient antecedent basis for this limitation in the claim. For purposes of this office action "the second plasma" will be treated as --at least one second gas--.

Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

2. Claims 1, 2, 5 – 9, 11, 13, 15, 16, 20 – 22, 24 and 28 – 30 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hirano et al. (USPAT 5771110, Hirano) in view of Chen (USPAT 6133145).

Hirano discloses in figures 1 - 16 a method of manufacturing a liquid crystal display device.

With regard to claim 1, Hirano discloses in figures 1 – 8 forming a switching element (2 – 7) on a substrate (1). Hirano discloses in figure 13 forming a passivation layer (14) over the substrate. Hirano discloses in figure 14 depositing a metal layer (16) on the passivation layer. Hirano discloses in column 12, lines 54 – 60 forming a photoresist pattern on the metal layer, such that a portion of the metal layer is exposed. Hirano discloses in figure 15 and column 12, lines 54 – 60 etching a portion of the metal layer to form a pixel electrode. Hirano does not teach treating the exposed portion of the metal layer with a first plasma, prior to etching. Chen teaches in figure 5 and column 4, lines 13 – 24 treating an exposed portion of a metal layer (10a) with a first plasma, prior to etching, using the photoresist as a mask, to inherently lower a binding force in the exposed portion. It would have been obvious to one of ordinary skill in the art at the time of the present invention to use the treating method of Chen in the method of Hirano in order to form a resilient layer on the surface of the resist pattern.

With regard to claim 2, Hirano discloses in column 11, line 63 wherein the switching element is a thin film transistor.

With regard to claim 5, Chen teaches in figure 5 and column 4, lines 13 – 24 using a non-reactive gas to inherently lower a binding force in the exposed portion.

With regard to claim 6, Chen discloses in figure 5 and column 4, lines 13-24 wherein the non-reactive gas includes N_2 .

With regard to claim 7, Hirano discloses in column 12, lines 54 - 60 the step of etching the metal layer involves a dry-etching technique.

With regard to claim 8, Hirano discloses in column 12, lines 54 – 60 the step of etching the metal layer includes etching the metal layer with HBr plasma gas.

With regard to claim 9, Hirano discloses in column 12, lines 54-60 the step of etching the metal layer includes etching the metal layer with a composition of HBr plasma gas and Cl_2 plasma gas.

With regard to claim 11, Hirano discloses in column 12, lines 48 - 60 the metal layer is indium tin oxide (ITO).

With regard to claim 30, Hirano discloses in figure 14 depositing a metal layer (16) on a passivation layer (14) which partially covers a transistor (2 – 7). Hirano discloses in column 12, lines 48 – 60 forming a photoresist pattern on the metal layer, leaving a portion of the metal layer uncovered. Hirano discloses in column 12, lines 57 – 60 etching the uncovered portion of the metal layer with a second plasma to form a pixel electrode. Hirano does not teach exposing the uncovered portion of the metal layer to a first plasma, prior to etching. Chen teaches in figure 5 and column 4, lines 13 – 24 exposing an exposed portion of a metal layer (43) to at least one first gas, prior to etching to inherently lower a binding force in the exposed portion. It would have been obvious to one of ordinary skill in the art at the time of the present invention to use the exposing method of Chen in the method of Hirano in order to form a resilient layer on the surface of the resist pattern.

With regard to claim 13, Chen discloses in figure 5 and column 4, lines 13 - 24 wherein the first gas is a reactive gas.

With regard to claim 15, Chen teaches in figure 5 and column 4, lines 13 – 24 wherein the first gas is a non-reactive gas.

With regard to claim 16, Chen discloses in figure 5 and column 4, lines 13-24 wherein the non-reactive gas includes N_2 .

With regard to claim 20, Hirano discloses in column 12, lines 48 – 60 wherein the metal layer is indium tin oxide (ITO).

With regard to claim 21, it is inherent that Hirano discloses removing the photoresist pattern from the pixel electrode.

With regard to claim 22, Hirano discloses in figure 14, depositing a metal layer (16) over a substrate (1). Hirano discloses in column 12, lines 54 – 60 forming a mask on the metal layer, leaving a portion of the metal layer uncovered. Hirano discloses in column 12, lines 57 – 60 etching the uncovered portion of the metal layer with a second plasma to form a metal pattern. Hirano does not teach exposing the uncovered portion of the metal layer to a first plasma, prior to etching. Chen teaches in figure 5 and column 4, lines 13 – 24 exposing an uncovered portion of a metal layer (43) to a first plasma, prior to etching, to inherently lower a binding force in the uncovered portion. It would have been obvious to one of ordinary skill in the art at the time of the present invention to use the exposing method of Chen in the method of Hirano in order to form a resilient layer on the surface of the resist pattern.

With regard to claim 24, Chen teaches in figure 5 and column 4, lines 13 - 24 wherein the first plasma includes N_2 .

With regard to claim 28, Hirano discloses in column 12, lines 48 - 60 the metal layer is indium tin oxide (ITO).

With regard to claim 29, it is inherent in the method of Hirano that the metal pattern includes a pixel electrode of a display device.

3. Claims 10, 17 – 19, and 25 – 27 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hirano and Chen as applied to claims 1, 7, 22 and 30 respectively, above, and further in view of Ye et al. (USPAT 5968847, Ye).

With regard to claim 10, Hirano and Chen do not disclose the combination of HBr and CH₄ as plasma gasses. Ye teaches in column 12, lines 55 – 62 that a composition of HBr and CH₄ can be used for etching a metal layer. It would have been obvious to one of ordinary skill in the art at the time of the present invention to use the composition of HBr and CH₄ for etching a metal layer because both are well known etching gasses that are readily available in a production fabrication facility.

With regard to claims 17 and 18, Hirano discloses at least one second gas that includes Cl₂. Hirano and Chen do not disclose that the at least one second gas includes an HBr plasma gas. Ye teaches in column 5, lines 15 – 20 at least one second gas that includes an HBr plasma gas. It would have been obvious to one of ordinary skill in the art at the time of the present invention to use the HBr plasma gas of Ye as an additional gas with Cl₂ in the second etch step of Hirano and Chen for etching a metal layer in order to enhance the etching properties of the plasma by creating a more diverse reactive plasma gas.

With regard to claims 25 and 26, Hirano discloses a second plasma gas that includes Cl₂. Hirano and Chen do not disclose that the second plasma gas includes an HBr plasma gas. Ye teaches in column 5, lines 15 – 20 a plasma that includes both HBr and Cl₂ for removing a metal layer. It would have been obvious to one of ordinary skill in the art at the time of the present invention to use the HBr plasma gas of Ye as an additional gas with Cl2 in the second etch step of Hirano and Chen for etching a metal layer in order to enhance the etching properties of the plasma by creating a more diverse reactive plasma gas.

With regard to claim 19, Hirano discloses at least one second gas that includes Cl₂. Hirano and Chen do not teach the use of HBr and CH₄ as etching gasses. Ye discloses in column 5, lines 15 - 20 the use of HBr and CH₄ in the same metal etch step that just Cl₂ is used. It would have been obvious to one of ordinary skill in the art at the time of the present invention to use the combination of HBr and CH₄ of Ye as a substitute gas for Cl₂ of Hirano and Chen in the second etching step in order to enhance the etching properties of the plasma by creating a more diverse reactive plasma gas.

With regard to claim 27, Hirano discloses the use of Cl₂ for the second etching step. Hirano and Chen do not teach the use of HBr and CH₄ as etching gasses. Ye discloses in column 5, lines 15-20 the use of HBr and CH₄ in the same metal etch step that just Cl₂ is used in. It would have been obvious to one of ordinary skill in the art at the time of the present invention to use the combination of HBr and CH4 of Ye as a substitute gas for Cl2 of Hirano and Chen in the second etching step in order to enhance the etching properties of the plasma by creating a more diverse reactive plasma gas.

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4. Claims 3, 4, 14, and 23 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hirano and Chen as applied to claims 1, 13, 22 and 30, respectively, above, and further in view

of Muraguchi et al. (JPPAT 361002368, Muraguchi).

With regard to claim 3, Hirano and Chen do not teach the step of treating the exposed portion of the metal layers includes using a reactive gas. Muraguchi teaches in the Constitution using a reactive gas in a step of treating an exposed portion of a metal layer to inherently lower a binding force in the exposed portion. It would have been obvious to one of ordinary skill in the art at the time of the present invention to use the reactive gas of Muraguchi in the method of Hirano and Chen in order to reduce oxygen atoms without resulting in crystal damage to the surface.

With regard to claims 4 and 14, Muraguchi discloses that the reactive gas is H₂.

With regard to claim 23, for the same reasons as stated above with regard to claims 3, 4 and 14 it would have been obvious to use the H_2 plasma gas of Mohri in the first plasma of Hirano.

Response to Arguments

5. Applicant's arguments filed March 18, 2002 have been fully considered but they are not persuasive. With regard to the 35 §112, second paragraph arguments.

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6. In response to the applicant's argument that "Chen does not disclose or suggest treating the exposed portion of the metal layer with a first plasma, prior to etching, using the photoresist pattern as a mask, to lower a binding force in the exposed portion." It should be noted that while Chen specifically teaches that the plasma is to treat the photoresist 12b in figure 5, the plasma also is exposed, and therefore treats, the exposed portion of metal 10a. This exposure has the effect of lowering a binding force in the metal. Therefore the combination of Chen and Hirano reads on the claimed invention.

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5. In response to applicant's arguments against the references individually, one cannot show nonobviousness by attacking references individually where the rejections are based on combinations of references. See *In re Keller*, 642 F.2d 413, 208 USPQ 871 (CCPA 1981); *In re Merck & Co.*, 800 F.2d 1091, 231 USPQ 375 (Fed. Cir. 1986).

Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Paul E Brock II whose telephone number is (703)308-6236. The examiner can normally be reached on 8:30 AM-5:30 PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Eddie Lee can be reached on (703)308-1690. The fax phone numbers for the organization where this application or proceeding is assigned are (703)308-7722 for regular communications and (703)308-7722 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (703)308-0956.

Paul E Brock II May 3, 2002

EDDIE LEE SUPERV!SORY PATENT EXAMINER TECHNOLOGY CENTER 2800